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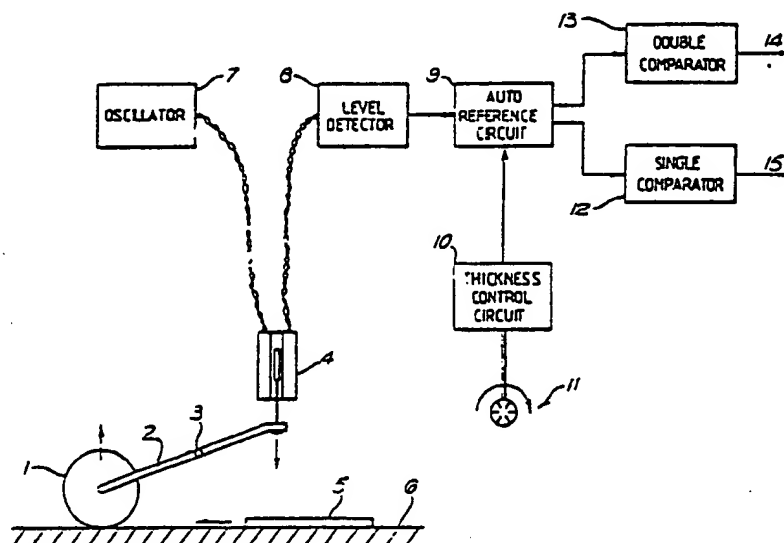
## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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<b>(21) International Application Number:</b> PCT/GB81/00237 <b>(22) International Filing Date:</b> 6 November 1981 (06.11.81) <b>(31) Priority Application Number:</b> 8035851 <b>(32) Priority Date:</b> 7 November 1980 (07.11.80) <b>(33) Priority Country:</b> GB  <b>(71) Applicant (for all designated States except US):</b> DE LA RUE SYSTEMS LIMITED [GB/GB]; Walton Road, Portsmouth PO6 1TJ (GB). <b>(72) Inventor; and</b> <b>(75) Inventor/Applicant (for US only):</b> TEE, Victor, George [GB/GB]; Walton Road, Portsmouth PO6 1TJ (GB). <b>(74) Agent:</b> GILL JENNINGS & EVERY; 53/64 Chancery Lane, London WC2A 1HN (GB).		<b>(81) Designated States:</b> AT (European patent), CH (European patent), DE (European patent), FR (European patent), GB (European patent), JP, LU (European patent), NL (European patent), SE (European patent), US.  <b>Published</b> <i>With international search report.</i>

**(54) Title:** APPARATUS FOR DETECTING THE THICKNESS OF SHEETS**(57) Abstract**

Apparatus for detecting the presence of a single banknote or a double banknote (5) comprises a cylindrical roller (1) biased by way of a pivot arm (2) against a moving surface (6) which conveys banknotes under the roller (1). The other end of the pivot arm is connected to the core of a linear variable differential transformer (4) which is activated by an oscillator (7). The output of the L.V.D.T. (4) is proportional to the displacement of the roller (1) normal to the surface (6) and is thus indicative of the thickness of any banknotes passing under the roller. Instead of the L.V.D.T., a variable reluctance transducer may be used, comprising a transformer and a steel surfaced roller which completes a magnetic circuit such that the reluctance varies with displacement of the roller.

The output from either transformer is analysed by a level detector (8) which supplies a thickness signal to an auto-reference circuit (9) which sets the threshold level for single and double notes. In order to compensate for mechanical and electrical drift in the thickness level corresponding to the absence of a banknote, the auto-reference circuit (9) derives first and second threshold values for single and double notes respectively by adding predetermined potentials to the reference potentials. These predetermined differentials may be controlled manually by a variable resistor (11) within a thickness control circuit (10).



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APPARATUS FOR DETECTING THE THICKNESS OF SHEETS

This invention relates to apparatus for detecting the thickness of sheets as they are moved past the apparatus, and is especially applicable to the detection of banknotes where the thickness of two or more super-  
5 imposed banknotes should be distinguished from that of a single banknote.

Machines for detecting the simultaneous passage of two banknotes where banknotes should normally pass singly are known, and one example of an optical  
10 detector is in Patent No.1,344,986, the detector responding to the opacity of the note or notes; this is inadequate if the notes are greasy or soiled. Mechanical thickness detectors are also known using a roller whose axis is displaced by the passage of a  
15 banknote or banknotes to cause an electrical contact to be made or broken if the displacement is such as to indicate the passage of superimposed banknotes. Apparatus for gauging laminar materials, using nip rollers and a variable-reluctance transducer, is disclosed in  
20 Patent No.1,497,181.

However, none of the machines has yet been able to compensate for long-term variations in the detecting heads and in the control circuitry which will tend to change the threshold value of the banknote thickness,  
25 i.e. the thickness at which the detector will signal.

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the passage of a double banknote. In the case of the mechanical detector using a roller, this long-term drift could be caused by mechanical movement between the pivot of an arm attached to the axis of the roller, and the surface on which the note is placed as it is moved under the roller. This potentially degrades note thickness measurement if the output of the detector is compared against a fixed threshold level in the output stages of the control circuit. Mechanical stability of the order required for measuring banknote thicknesses, for example 0.005 cm to 0.015cm, is difficult to achieve under reasonable manufacturing and wear rate conditions.

Apparatus according to the invention for the detection of single or multiple sheets comprises: a support on which the sheet or sheets is carried for movement in the plane of the sheets; a follower biased such that it normally abuts against the support and follows the profile of the surface of the support and the overlying sheet or sheets; a transducer responsive to the position of the follower to provide a thickness signal indicative of the linear displacement of the follower relative to the support due to the passage of the sheet or sheets; and a control circuit which compares the thickness with at least one stored threshold level signal to provide an output signal indicative of whether the detected thickness corresponds to that of a single sheet or multiple sheets; and characterized in that the control circuit includes means for repeatedly updating the or each stored threshold level signal from the thickness signal provided when there is no sheet between the support and the follower. There may be an arm for conveying the movement of the follower to the transducer. This can be a pivot arm, the follower being a cylindrical roller whose axis is attached to one end of the pivot arm. The position

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of the pivot point along the arm is then preferably such that small displacements of the follower are converted into larger displacements of the other end of the arm engaging with the transducer. The transducer  
5 is then ideally a linear variable differential transformer.

An alternative apparatus comprises a follower which is a cylindrical roller, the transducer being of variable reluctance and comprising a transformer  
10 whose magnetic circuit is completed by a portion of the periphery of the said follower, the thickness signal being the voltage across the transformer which depends on the degree of displacement of the follower roller towards a core of the transformer.

15 The control circuit preferably includes a manually adjustable level control by means of which the expected thickness of a single sheet is designated, the control circuit then deriving at least a first threshold level, for the thickness of a single sheet,  
20 from the said expected thickness and from the reference signal provided by the transducer when there is no sheet between the surface and the follower.

The control circuit preferably also derives a second threshold level for the thickness of a double  
25 sheet, and the output signal indicates the passage of a single or a double sheet. The apparatus may be more complex, and is capable of being extended so as to indicate the passage of three or more superimposed sheets, or else to indicate different types of sheets passing  
30 under the roller, the different types having different thicknesses. Two embodiments of the invention will now be described with reference to the accompanying drawings, in which:-

Figure 1 illustrates diagrammatically apparatus  
35 for detecting the thickness of banknotes and an associated control circuit according to a first

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embodiment of the invention;

Figure 2 shows the transducer of figure 1 in greater detail;

Figures 3A and 3B, which are halves of the same circuit diagram, show the control circuit in greater detail;

Figure 4 is a waveform diagram for signal TP3 of figure 3; and

Figure 5 illustrates apparatus according to a second embodiment of the invention.

Referring first to figure 1, a banknote 5 is moved by a conveyor 6, whose surface also serves as a reference datum, into the nip formed between a cylindrical roller 1 and the conveyor surface. The roller 1 is attached at its axle to a pivot arm 2 which is biased in the anticlockwise direction but is free to rotate about a pivot 3. A linear transducer constituted by a linear variable differential transformer (LVDT). 4 has a movable core attached to the other end of the pivot arm and is energised by the oscillator 7. The downward displacement of the core when the roller is pushed up by the passage of the banknote under the roller is proportional to the thickness of the banknote, and the resulting change in the output of the transformer is detected by the level detector 8. A signal having an amplitude corresponding to the thickness of the banknote is fed by the level detector 8 to an auto-reference circuit 9. An alternative to this arrangement would be to dispense with the pivot arm 2 and to drive the LVDT core directly, e.g. by a jockey wheel.

The expected thickness of a banknote is set manually by a control 11 for a thickness control circuit 10, which sends a signal to the auto-reference circuit 9. The auto-reference circuit derives a threshold level for a single banknote, preferably by adding the expected thickness to a reference datum level provided by the level detector 8. The auto-reference circuit also derives the threshold level for a double banknote. During operation of the apparatus, the auto-reference circuit repeatedly updates these threshold level values when there is no banknote under the roller, to take into account changes in the datum level.

When one or more banknotes pass under the roller, the level detector 8 provides a thickness signal which is compared in the comparators 12 and 13 with the threshold values, which in turn provide output signals 14 and 15 according to the results of the comparisons.

The thickness control 11 can be manually adjusted by an operator, for example, when changing from feeding British banknotes to French banknotes which are notably thinner than the British notes.

Referring to figure 2, the end of the pivot arm 2 which engages with the L.V.D.T. 4 is attached via a short rod to a core 24, which is free to move axially within the L.V.D.T. Movements of the roller 1 are converted by the pivot arm into larger, anti-parallel movements of the core 24, and the axial position of the core determines the magnitude of the signal provided by the L.V.D.T. to the level detector 8.

The L.V.D.T. 4 is symmetrical about a central plane C-C normal to the axis, and the upper half (in figure 2) is not used. With the roller 1 touching the surface 6, with no note present, the core 24 should be at



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a position Q-Q, a little displaced from the central plane. This is known as the quiescent start point. The L.V.D.T. provides a zero output with the core 24 at the central plane C-C, but provides signals of increasing magnitude as the core is moved away from this plane (in either direction). With a single note thickness between the roller 1 and the surface 6, the core 24 reaches a plane S-S, and with a double thickness it reaches a plane D-D. In use, atmospheric variations and general wear may cause these positions and the quiescent start point to drift in either direction, it being the purpose of the auto reference circuit to compensate for this drift. The acceptable limit of drift in one direction for the quiescent start point Q-Q is the central plane C-C; the region of drift in this direction is the lower drift area LDA. The acceptable limit of drift in the opposite direction for the double thickness plane D-D is the end of the transformer coil, beyond which there is no longer a linear relationship between the core position and the output signal; the region of drift in this opposite direction is the upper drift area UDA.

For the system to cope with the maximum range of mechanical drift, the sensor core must be positioned at the optimum quiescent start point within the sensor body when the system is fitted to a machine.

The quiescent start point can easily be set by adjusting the sensor body to give a reference voltage output from the level detector 8 to the auto reference circuit 9 of 0.5 volts d.c.

There are, however, two such positions, corresponding to reflections of the core position about the central plane C-C, or sensor zero-output point. The correct one can be found by moving the core 24 in the direction of increasing banknote thickness and checking that the voltage output also increases. With the L.V.D.T. and core correctly adjusted, the voltage output from the level detector 8 is the 0.5 volt reference value with no note present, and, for example, 0.8 volt with a single note

and 1.1 volts with a double note. These values will be referred to as TP3, TP1 and TP2 respectively. A convenient way of adjusting the L.V.D.T. to give an output of 0.5 volt with no-note present is by means of a voltage monitoring circuit, as shown at the bottom of figure 3B. The voltage signal TP3 is fed into the monitoring circuit, which lights either a red light-emitting diode LED1 or a green one LED 2 depending on whether the voltage TP3 is outside or inside acceptable voltage tolerances around the nominal 0.5 volt level. A voltage divider network of resistors RR1 (e.g. 5.K6), RR2 (e.g. 220 $\Omega$ ) and RR3 (e.g. 560  $\Omega$ ) connected between the reference 5 volt level and ground provides a voltage slightly above 0.5. to a first comparator CC1, and a voltage slightly below 0.5. volt to a second comparator CC2. The signal TP3 is fed to the other input terminal of each comparator, and the outputs of the comparators are added to produce a signal which is at one level if the signal TP3 is close to 0.5 volt, and another level if it is outside this tolerance. This signal is fed to a pair of series-connected pnp and npn transistors, so connected that either LED1 or LED2 energizes depending on the signal value. The L.V.D.T. core is moved relative to the transformer until the green light LED2 comes on.

Figures 3A and 3B are two halves of the circuit diagram of this preferred embodiment of the invention.

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The L.V.D.T.4 is driven by a primary drive oscillator IC3/1 which runs at about 10kHz. The whole oscillator circuit 7 supplies an output through an electrolytic capacitor to the drive coil of the L.V.D.T.4. (Throughout figures 3A and 3B, the symbol "REF" indicates a connection to a reference voltage source of 0.5 volts, being the same level as the output TP3 for no note present under the roller 1.) The L.V.D.T. sensor output is amplified about five times by amplifier IC3/2, and reaches diode D7 via a high pass filter, which allows only the carrier content of the signal to pass through. Diode D6 provides D.C. restoration to gain full advantage of the envelope.

The signal emerging from diode D7 is labelled TP and is of the form shown in figure 4. This waveform has a first peak corresponding to a single note, a second peak for a double note, and third peak similar to the first for another single note. The lowest level of signal TP is nominally at 0.5 volt, the reference level for TP3. The single-and double- note peaks exceed their respective thresholds TP1 and TP2.

The output signal TP from the level detector 8 is fed to the auto reference circuit 9, which is connected to circuitry 12, 13 for determining the presence of a single or a double note. Signal TP is fed to an amplifier IC2/1 whose output normally follows the TP signal. When a note appears, a transistor TR6 connected between the output of IC2/1 and the reference level, is switched off by a single note comparator 12 (IC2/3) connected to the base of transistor TR6. This prevents the output of IC2/1 from following the level of the output signal TP while a note is present.

The output level of IC2/1 is maintained by an electrolytic capacitor C13, connected between the output of IC2/1 and ground. This level is maintained by the capacitor C13 until the note has passed. A resistor

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network consisting of resistors R48, R50 and R51 ensures that the capacitor C13 always attempts to charge towards the optimum quiescent point to prevent any possible locking out of the system. The output level from the amplifier IC2/1 is also conveyed along line L to an input of another amplifier IC2/2, shown in the upper half of figure 3A. This part of the circuit is responsible for obtaining reference levels TP1 and TP2 from the reference defined by the potential 10 stored in capacitor C13. The reference levels for single and double notes are derived from the reference level for when no note is present. The purpose of this part of the circuit is to maintain the differences between the reference levels TP1, TP2 and TP3 despite 15 any variations in the reference level TP3, the differences being determined by a thickness control circuit 10 comprising a variable resistor RV1. An amplifier IC3/3 and a transistor TR8 are connected between the reference potential and ground so as to constitute a constant 20 current source. The current output of this constant current source is determined by the value of the variable resistor RV1 (11), in accordance with the desired threshold thickness level. Reference resistors R49 and R52 are connected in series between the collector 25 of transistor TR8 and the output of the amplifier IC2/2. The reference resistors R52 and R49 are fed by the constant current source TR8, IC3/3 and the resistors together with the constant current source form a transconductance amplifier. The current passing through 30 the reference resistors sets up the two reference thresholds TP1 and TP2 for single note and double note respectively. The reference voltages are fixed above the output of amplifier IC2/2 which is effectively the TP3 "no note" level. Any change in the reference level 35 for no note, TP3, therefore causes the reference levels TP1 and TP2 to change by the same amount, thus retaining the reference differentials. The references

for single and double thicknesses of notes are therefore always made with reference to the current quiescent displacement of the core of the L.V.D.T. sensor 4.

5           The reference voltage TP1 and TP2 are conveyed to difference amplifiers IC2/3 and IC2/4 respectively, as shown in figure 3B. Amplifiers IC2/3 and IC2/4 together with their respective feedback resistors constitute output comparators for single and double  
10 notes respectively, designated 12 and 13 in figure 1. The other input to the comparators in each case is the current value of the output TP from the level detector 8. The outputs 15, 14 of the <sup>comparators</sup> output/  
12, 13 are fed to transistors TR3 and TR4, the emitter  
15 of each transistor being connected to the reference potential. Transistors TR3 and TR4 are normally-saturated switches. Transistor TR3 turns off when a single note is present, and TR4 turns off when a double note is present. These transistors provide outputs at  
20 points 31, 32 and 33 to further circuitry (not shown) which may respond to the presence or absence of single or double notes.

In the circuit shown in figure 3A, reference resistors R49 and R52 need not have the same value,  
25 thus allowing the differentials between the threshold potential values to be different. The difference between TP2 and TP3 need not be exactly double that between TP1 and TP3.

The control circuit described above responds to  
30 the presence of single or double banknote thicknesses, but could be extended to respond to multiple banknote thicknesses, or to the thicknesses of different types of banknotes. The detector could for example discriminate between a thick note and a thin note <sup>and/or</sup>

between double thickness of each type of note.

Apparatus according to a second embodiment of <sup>the</sup> invention is shown in Figure 5, which includes nip rollers and a variable reluctance transducer of the type disclosed in Patent No. 1497181. The banknote 5 is fed into the nip of rollers 51 and 52. Roller 51 has an axle which is not free to move vertically, but follower roller 52 is free to move vertically in accordance with the thickness of the banknote. 10 The follower roller is a rubber flexing roller which is eccentrically deformable and has a steel tyre which moves in the mouth of the magnetic core of a transducer transformer 53, causing the transducer reluctance to vary in accordance with the 15 gap between the core and the tyre. A measurement of the reluctance therefore reveals the thickness of the banknote.

A coil L in the transformer is supplied with a current i from a current source 54, at a voltage Vs 20 which constitutes the a.c. thickness signal provided to the level detector 8 of figure 1. The voltage Vs is proportional to  $LI \cdot 2\pi f$ , where  $L = N^2 / R_m$ , L being the inductance of the coil, N being the number of turns,  $R_m$  being the reluctance; I being the amplitude and f 25 being the frequency of the a.c. current  $i = I \sin (2\pi f t)$ .

This system offers the best possible maintenance-free operation since there are no mechanical linkages, and it is unaffected by dust. Also, because the signal is compatible with the control circuit above, 30 mechanical tolerances and long term drift such as wear or thermal expansion etc. are coped with.

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CLAIMS

1. Apparatus for detecting single or multiple sheets (5) comprising: a surface (6) on which the sheet or sheets is supported for movement in the plane of the sheets; a follower (1) biased such that it normally abuts against the support and follows the profile of the surface of the support and the overlying sheet or sheets; a transducer (4 or 53) responsive to the position of the follower to provide a thickness signal (TP) indicative of the linear displacement of the follower relative to the support due to the passage of the sheet or sheets; and a control circuit (Figures 3A, 3B) which compares the thickness signal (TP) with at least one stored threshold level signal (TP1, TP2) to provide an output signal (31, 32, 33) indicative of whether the detected thickness corresponds to that of a single sheet or multiple sheets; and characterized in that the control circuit includes means (9) for repeatedly updating the or each stored threshold level signal from the thickness signal provided when there is no sheet between the support and the follower.
2. Apparatus in accordance with claim 1, wherein the control circuit includes a thickness control (10) by means of which the expected thickness of a sheet or sheets is designated, the control circuit responding to the thickness control and to the reference signal (L) provided by the transducer when there is no sheet between the surface and the follower, to derive at least a first threshold level (TP1) for the thickness of a single sheet.
3. Apparatus in accordance with claim 2, wherein the control circuit further derives a second threshold level (TP2) for the thickness of a double sheet, and the output signal indicates the passage of a single or double sheet.

4. Apparatus in accordance with claim 3, wherein the thickness control circuit (10) comprises a manually adjustable variable resistor (RV1), a constant current source (IC3/3, TR8) whose output is determined by the  
5 variable resistor, and first (R52) and second (R49) reference resistors connected in series with the output of the said constant current source, the said first and second threshold levels being taken from the said first and second reference resistors.
- 10 5. Apparatus in accordance with claim 4, wherein the said first and second reference resistors are connected in series between the said output of the constant current source and a "no sheet" reference point, the "no sheet" reference point being maintained (by L)  
15 at the level of the said reference signal provided by the transducer when there is no sheet between the support and the follower.
6. Apparatus in accordance with claim 5, wherein the said reference signal provided by the transducer  
20 when there is no sheet between the support and the follower is a D.C. voltage stored in a capacitor (C13), the capacitor being isolated (by IC 2/1) from the output of the said thickness signal (TP) whenever the value of the thickness signal differs substantially from its  
25 value when there is no sheet between the support and the roller.
7. Apparatus in accordance with any preceding claim, wherein the said follower (1) is attached to one end of an arm (2), and the transducer (4) engages with the other  
30 end of the arm.
8. Apparatus in accordance with claim 7, wherein the side arm which conveys the movement of the follower to the transducer is an elongate arm pivoted at a point (3) along its length.



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9. Apparatus in accordance with claim 8, wherein the position of the pivot point along the arm is such that small displacements of the follower are converted into larger displacements of the other end of the arm engaging with the transducer.
- 5 10. Apparatus in accordance with claim 7, 8 or 9, wherein the said follower is a cylindrical roller whose axle is attached to one end of the arm.
11. Apparatus in accordance with any preceding claim, wherein the transducer is a linear variable  
10 differential transformer.
12. Apparatus in accordance with any of claims 1 to 6, wherein the said follower (52, figure 5) is a cylindrical roller, the transducer (53, figure 5) being of variable reluctance and comprising a transformer whose  
15 magnetic circuit is completed by a portion of the periphery of the said follower (52), the thickness signal being the voltage ( $V_s$ ) across the transformer which depends on the degree of displacement of the follower roller towards a core of the transformer.
- 20 13. Apparatus in accordance with claim 12, wherein the said support for the sheet or sheets is a second roller (51), which together with the follower constitutes a nip for the sheet or sheets.
14. Apparatus in accordance with claim 12 or 13,  
25 wherein the said follower is a steel-surfaced, rubber-cored roller.

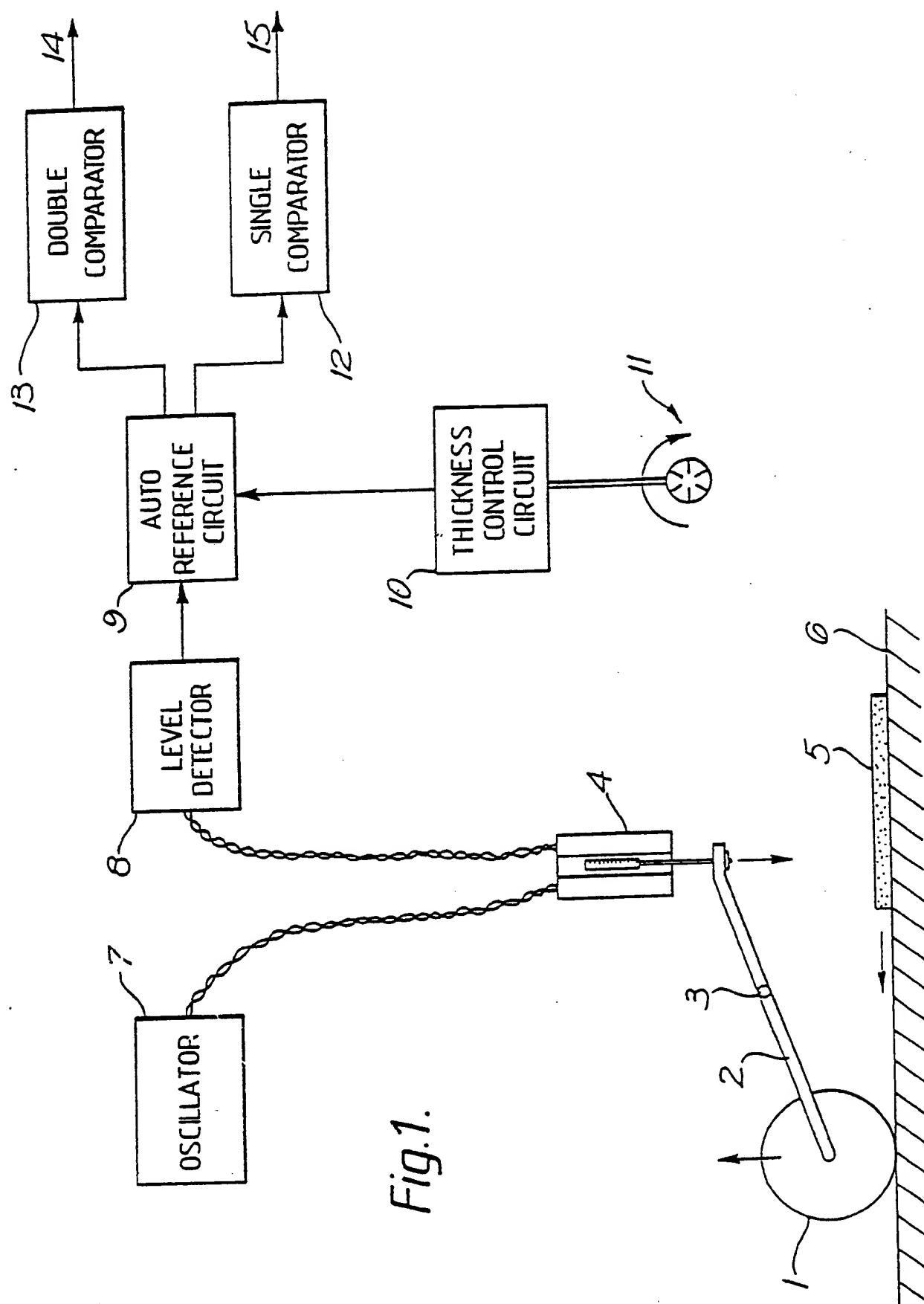
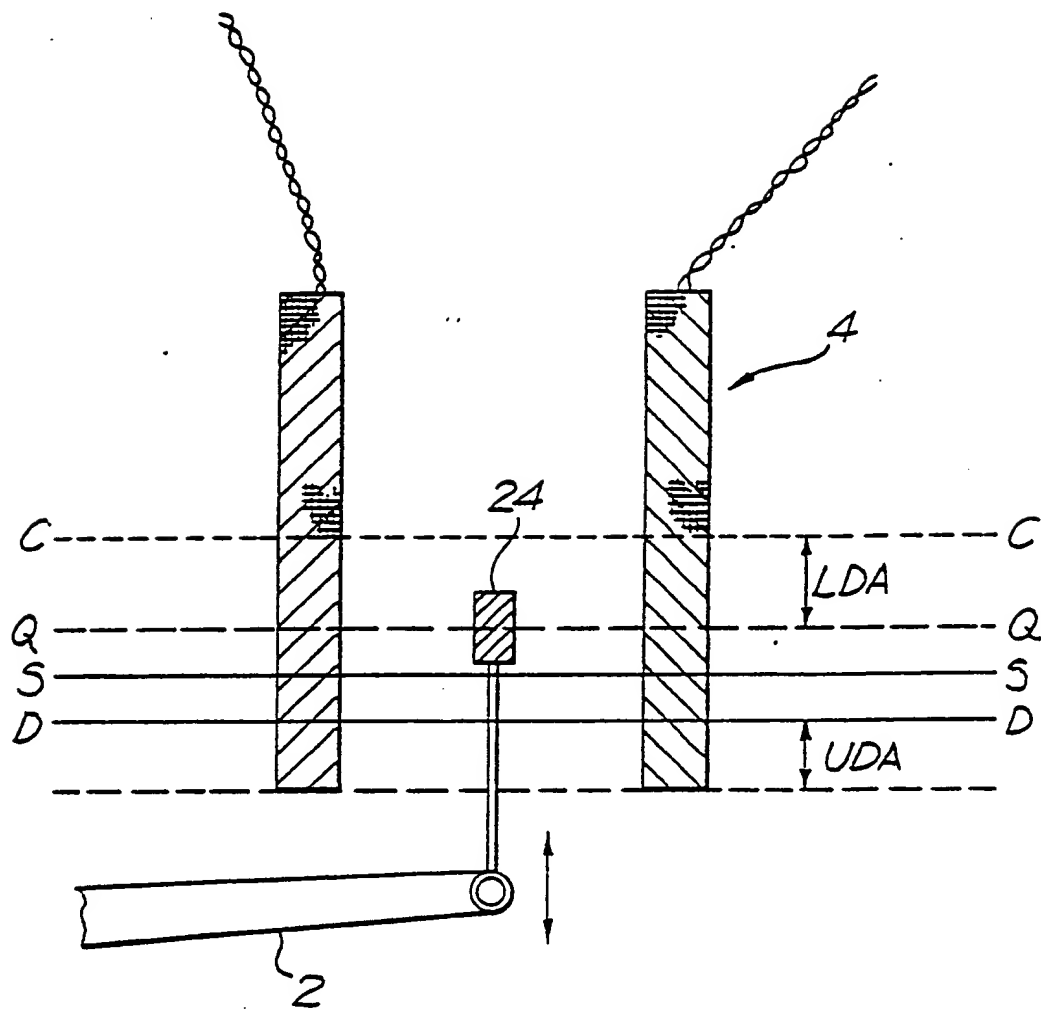


Fig. 1.

Fig. 2.



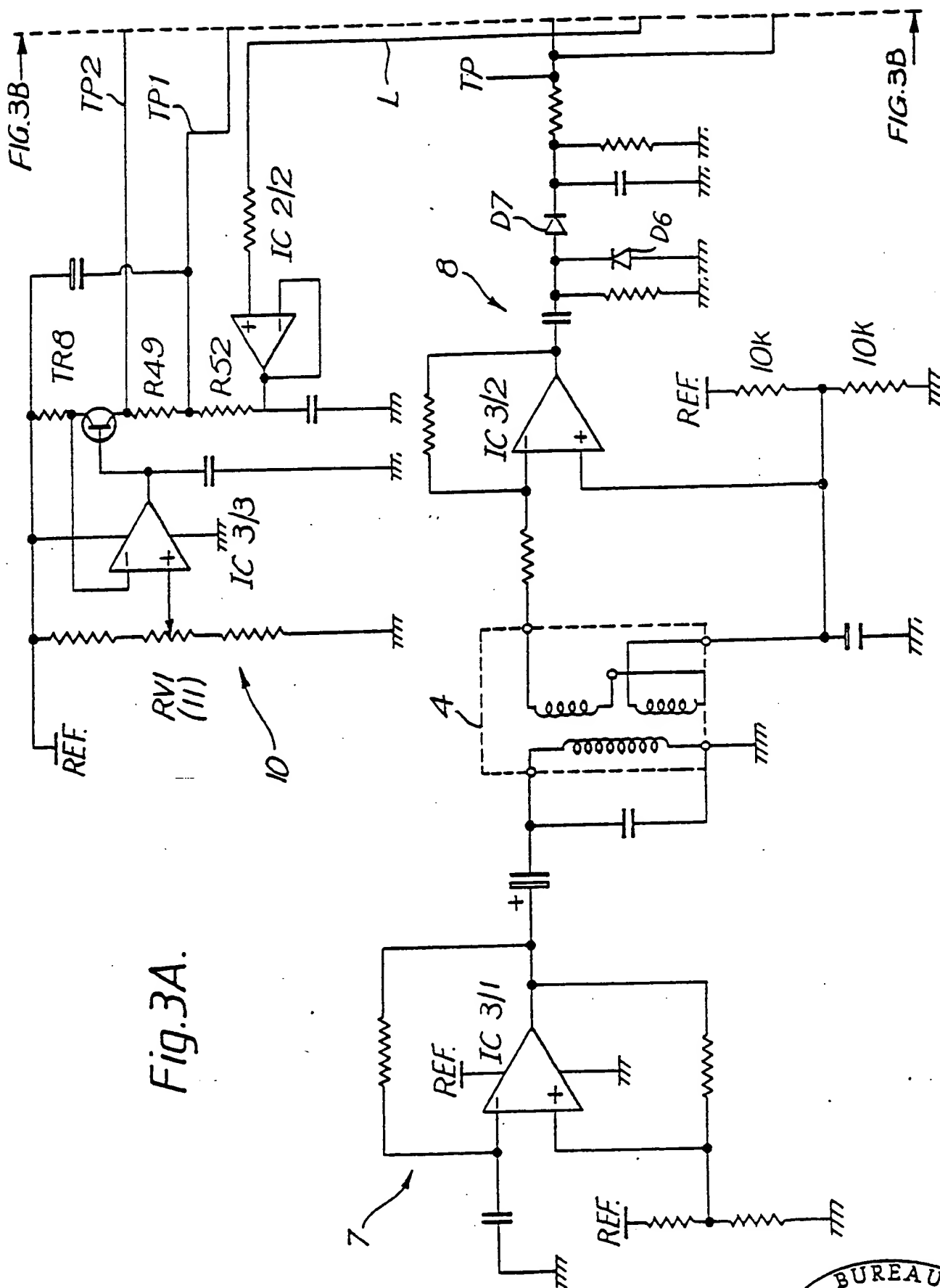


Fig. 3A.

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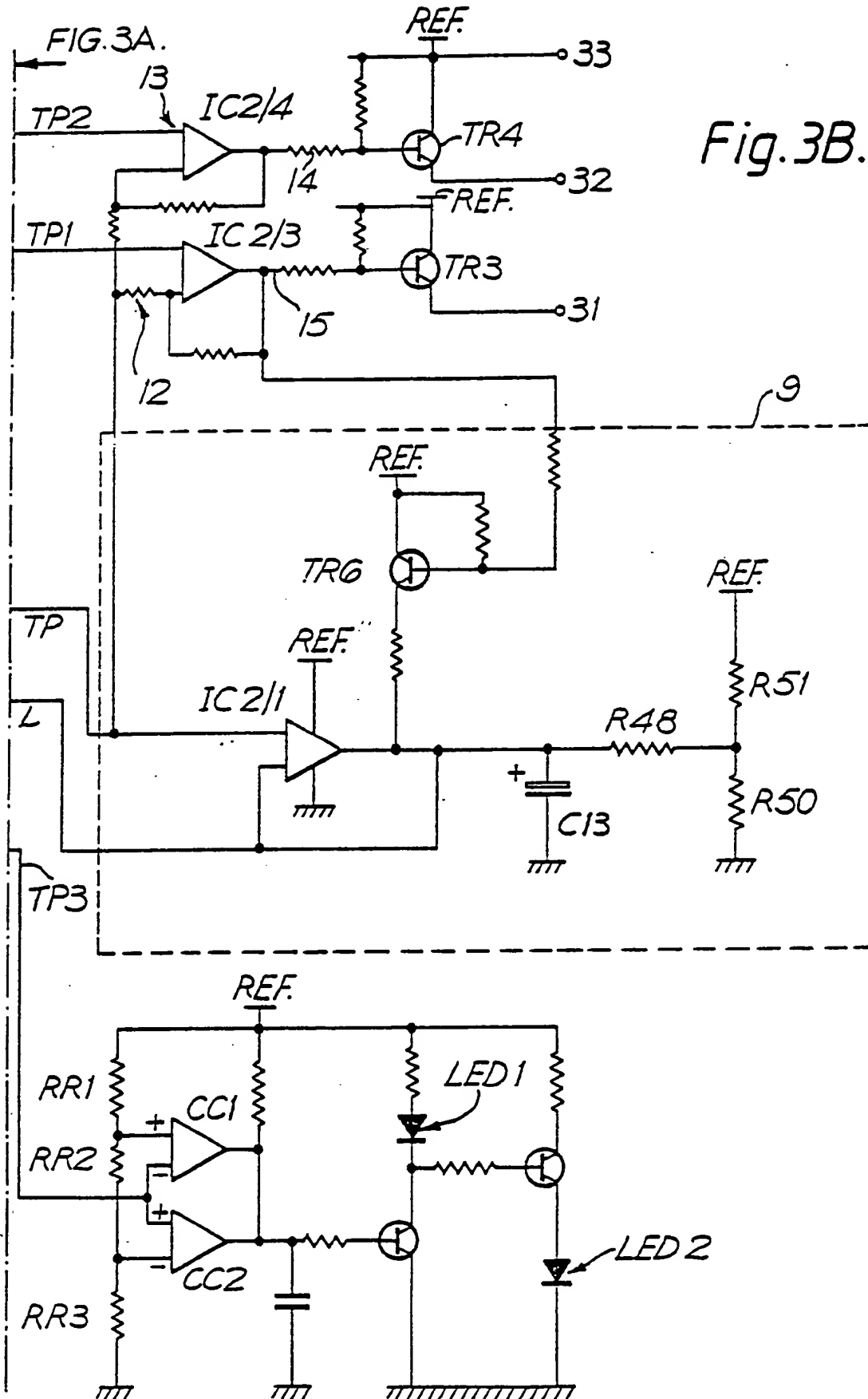


Fig.4.

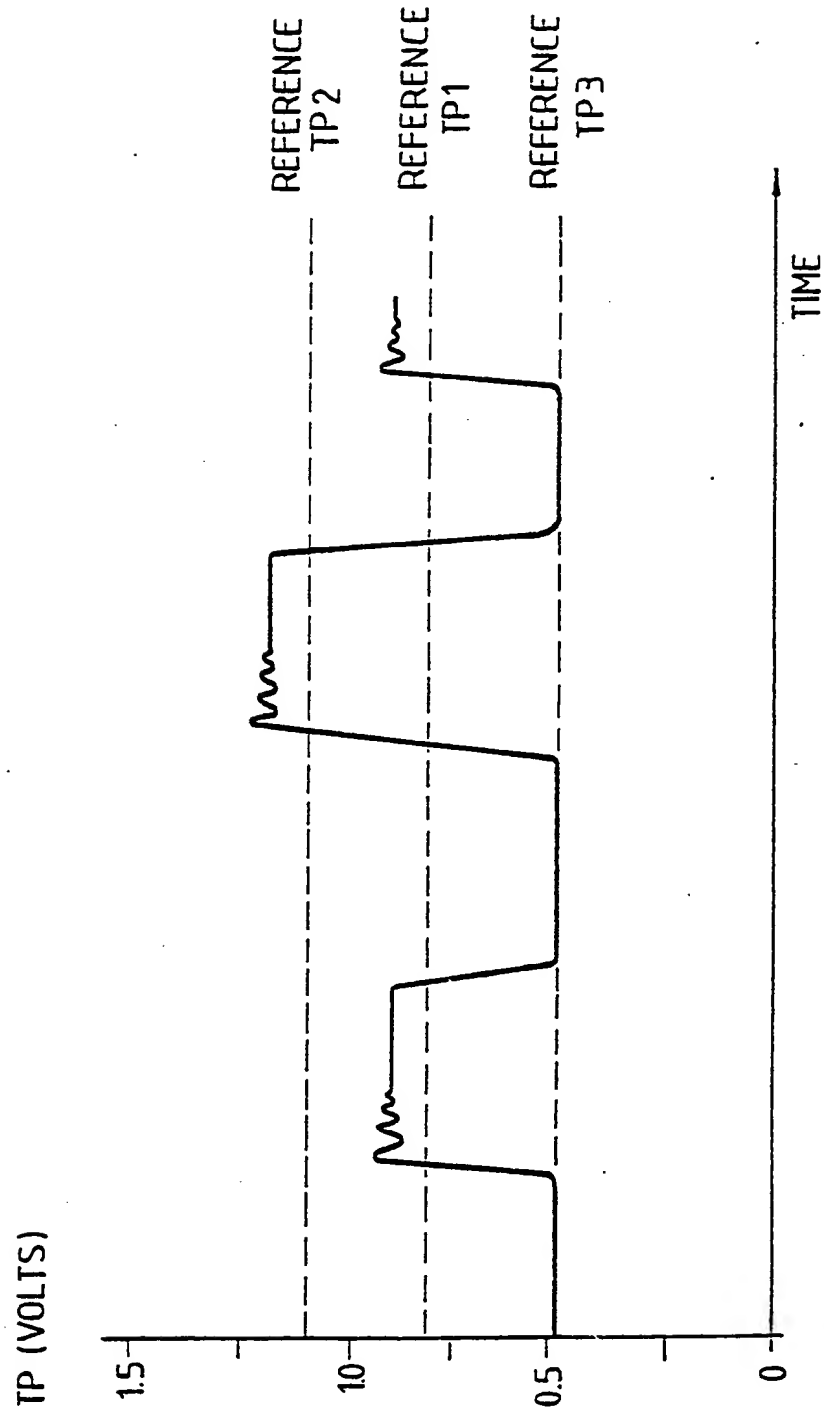
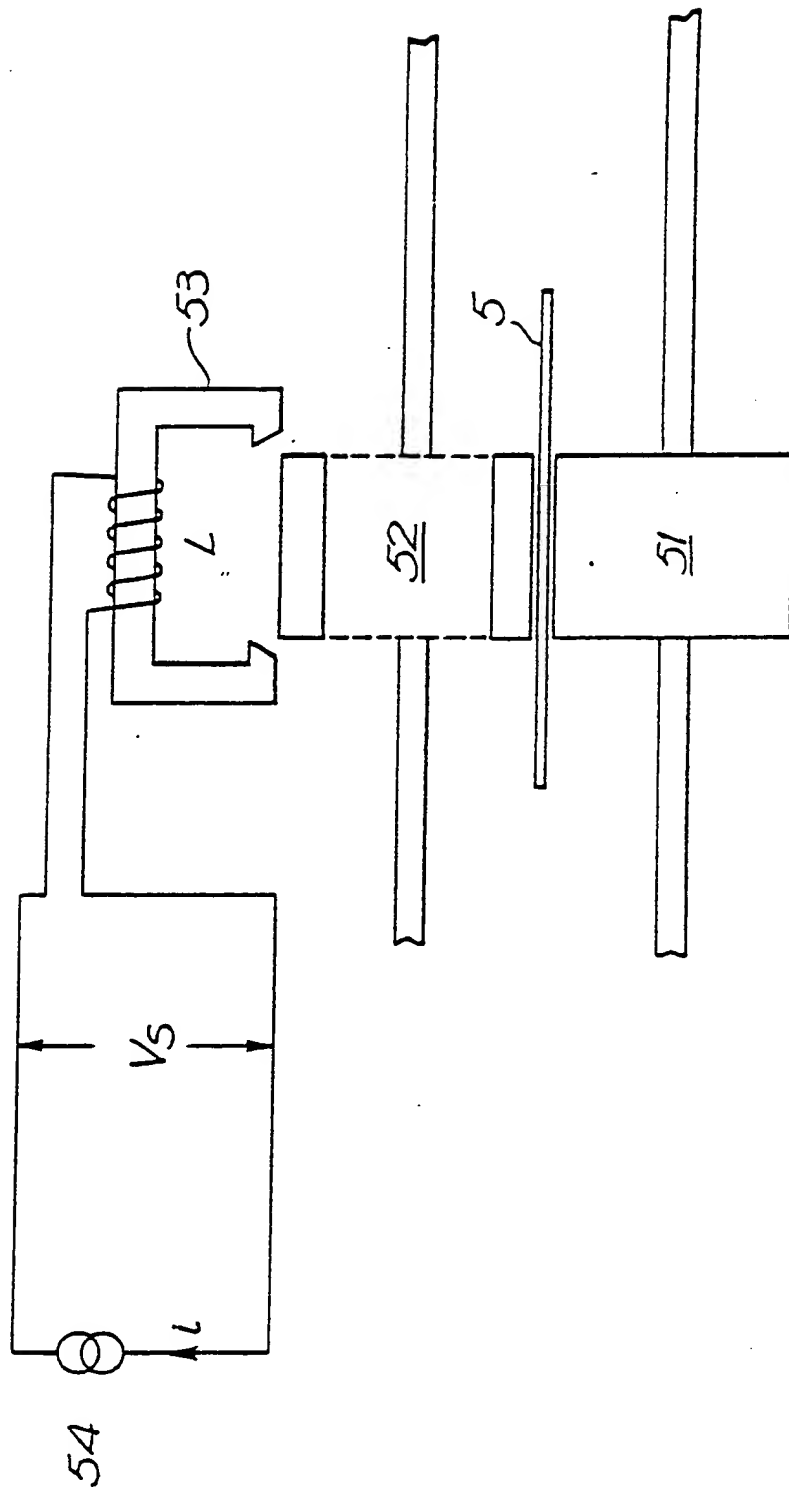


Fig.5.



## INTERNATIONAL SEARCH REPORT

International Application No PCT/GB 81/00237

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) <sup>3</sup>		
According to International Patent Classification (IPC) or to both National Classification and IPC		
IPC <sup>3</sup> : B 65 H 7/12; G 01 B 7/06; G 01 D 3/02		
II. FIELDS SEARCHED		
Minimum Documentation Searched <sup>4</sup>		
Classification System	Classification Symbols	
IPC <sup>3</sup>	B 65 H 7/12; G 01 B 7/10; G 06 K 13/067; G 07 D 1/00; G 07 D 9/00	
Documentation Searched other than Minimum Documentation to the extent that such documents are included in the Fields Searched <sup>5</sup>		
III. DOCUMENTS CONSIDERED TO BE RELEVANT <sup>14</sup>		
Category <sup>*</sup>	Citation of Document, <sup>14</sup> with indication, where appropriate of the relevant passages <sup>17</sup>	Relevant to Claim No. <sup>16</sup>
	DE, A, 2153910 (D. DOWE), August 2, 1973, see page 2, paragraph 3, page 4, para- graph 1 - page 8, paragraph 1, figures 1,2,5,6	1-6
	US, A, 3789215 (R.E. PENNY), January 29, 1974, see the whole document	1-6
	US, A, 3870868 (A.P. JONES), March 11, 1975, see column 7, line 26 - column 10, line 52, figures 3,5a-c	1-6
	US, A, 4095781 (J.L. KISTNER), June 20, 1978, see column 13, line 52 - column 14, line 21, figure 9	1,7-10
	US, A, 4121716 (H.E. LUPERTI), October 24, 1978, see column 3, lines 3-32, figure 1a	1,7-10
	US, A, 4136454 (S.M. JENKINS), January 30, 1979, see column 2, line 42 - column 3, line 31, figures	1,12-14
<p>* Special categories of cited documents: <sup>15</sup></p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"&amp;" document member of the same patent family</p>		
IV. CERTIFICATION		
Date of the Actual Completion of the International Search <sup>2</sup>	Date of Mailing of this International Search Report <sup>2</sup>	
January 28, 1982	February 10, 1982	
International Searching Authority <sup>1</sup>	Signature of Authorized Officer <sup>19</sup>	
EUROPEAN PATENT OFFICE	G.L.M. Kruidenberg	